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TOILET COMPARTMENTS

COMPARTMENTS

DRESSING ENCLOSURES

HOSPITAL CUBICLES

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# YOU GET THE FINEST WHEN YOU SPECIFY CUTLER TOILET COMPARTMENTS IN VITREOUS PORCELAIN ENAMEL

#### OR BAKED ENAMEL

#### **CUTLER QUALITY**

As every architect knows, a product is only as good as the company behind it. Cutler Metal Products Company was founded and has been built upon the ideal of integrity in product design, workmanship, service. Over 40 years of engineering know-how goes into the planning, designing, and construction of Cutler Toilet Compartments. Result: Cutler Toilet Compartments are considered to be among the best made and most competitively priced units on the market today—and they're adaptable to all types of architectural and interior design. Two finishes are available—Vitreous Porcelain Enamel and Baked Enamel.

# CUTLER VITREOUS PORCELAIN ENAMEL ON STEEL SPECIFICATION

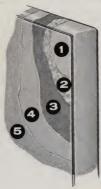
Toilet Compartments Cambridge, Fordham, Overbrook (specify one), Shower, Dressing Enclosures and Hospital Cubicles shall be Cutler vitreous porcelain on steel complying with Porcelain Enamel Institute standards for acid-resisting architectural porcelain enamel as manufactured by Cutler Metal Products Co. Cutler porcelain enamel is available in the colors shown on page 3.



- 1 Heavy gauge enameling iron.
- 2 Etched surface.
- 3 Ground coat of porcelain.
- 4 Finish color coat of porcelain.
- 5 Stainless steel locking moulding.

# CUTLER BAKED ENAMEL FINISH 5-WAY PROTECTION Means Better Service — Longer Wear

Because metal compartments are subject to frequent washing and cleaning as well as to various acid and alkali conditions, they require better than average protection. All Cutler Compartments are 5-way protected against corrosion — guaranteeing extra service and longer wear.



- 1 Heavy gauge stretcher-leveled furniture steel for strength and durability.
- 2 A Galvanized coat to prevent corrosion.
- 3 A Bonderized coat to insure adhesion of surface coatings to metal—extra corrosion protection.
- 4 A Primer coat to prepare the surface and provide the ideal base for the final finish.
- 5 Special double-coat acid and alkali-resistant vinyl alkyd enamel finish baked on at high temperature provides a protective surface of lustrous lasting beauty.

This five-way protection increases the service and life-expectancy of Cutler Toilet Compartments at least three times.

#### **OUTSTANDING CONSTRUCTION FEATURES**

All Cutler Metal Compartments are precision-engineered for streamlined beauty, structural strength, and rapid easy assembly and installation. All edges are interlocked under tension with drawn metal molding. Result: easy cleaning, tamper-proof, and no exposed openings to inflict injury, catch dust, or hold dirt.

## CUTLER COMPARTMENT COLORS



Standard Black No. 340, and Standard White No. 341 not shown

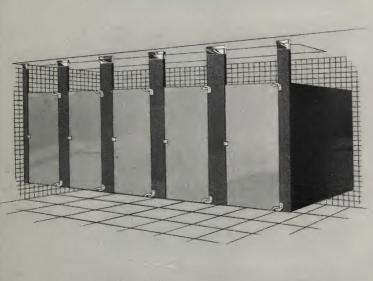
Acid and Alkali Resistant — Cutler Metal Compartments are available in a wide range of high gloss acid and alkali-resisting durable baked vinyl enamel finishes. They are not affected by cleaning fluids, soaps, acids, and salt spray and are completely resistant to *uric acid* and all standard commercial cleaning solvents.

**Color Combinations** — Any two color combinations desired are optional and may be selected

at no extra charge. Combinations of three or more colors can be furnished at a slight additional charge.

Minimum Color Variation — Because of the nature of the baked enamel process, slight variations in color are sometimes unavoidable. Cutler Metal Products Company holds color variation to a minimum through the use of special color control techniques in production.

"CAMERIDGE"
CEILING-HUNG
COMPARTMENTS



CUTLER

Cutler Ceiling-Hung partitions combine modern functional styling, the latest in engineering design for rigidity and ease of assembly, and the finest metal finishes for unsurpassed durability.

Modern functional styling — Cutler partitions are designed to keep pace with the modern trend in architecture. Complete simplicity, flush surfaces of doors and partitions, absence of fancy trim and mouldings reflect the refinement of modern thinking and modern design. Ceiling mounting brackets are completely hidden by a stainless steel shoe. Cut-out type gravity door hinges do not protrude above or below the doors.

Rigidity and ease of assembly — Heavy gauge bonderized-galvanized steel panels securely bonded to the honeycomb core and locked together along the edges provide partitions and doors of extreme rigidity. Equally rigid pilasters are mounted on building carrying members with anchor bolts. Heavy duty wall brackets secure the end panels to the finished wall. End panels are locked to the pilasters by stirrup brackets. Partitions are quickly and simply installed as the ceiling anchor bolts are adjustable to allow for variations in building construction.

**Durability** — Cutler doors, partitions and pilasters are treated for corrosion resistance and coated with baked vinyl finish for unsurpassed durability. Metal molding at the edges of panels provide protection against chipping, the focal point for rusting of steel panels.

#### **SPECIFICATIONS**

General — Toilet compartments shall be CAMBRIDGE, Ceiling-Hung as manufactured by the Cutler Metal Products Co. Doors and partitions shall be of flush construction. Structural members for hanging Cutler pilasters are not furnished.

Materials — Partitions shall be constructed of two sheets of #20 gauge, doors of #22 gauge, pilasters of #16 gauge stretcher leveled, bonderized-galvanized steel with honeycomb core cemented uniformly to the metal. Cores shall be honeycomb fiber board approximately 1" thick for door panels and partitions and 11/4" for stiles. Drawn metal molding shall be welded at the corners. Pilasters shall be constructed of two sheets of #16 gauge stretcher leveled bonderized-galvanized steel cemented to a honeycomb core and interlocked under tension to the entire length of the edges. Pilaster shoe fittings shall be stainless steel 3" high.

Workmanship — Doors, partitions and pilasters shall be of flush construction with honeycomb core cemented under pressure to inner metal surfaces. Edges shall be interlocked under tension with drawn metal molding. Dividing partitions shall be anchored to pilaster with stirrup brackets.

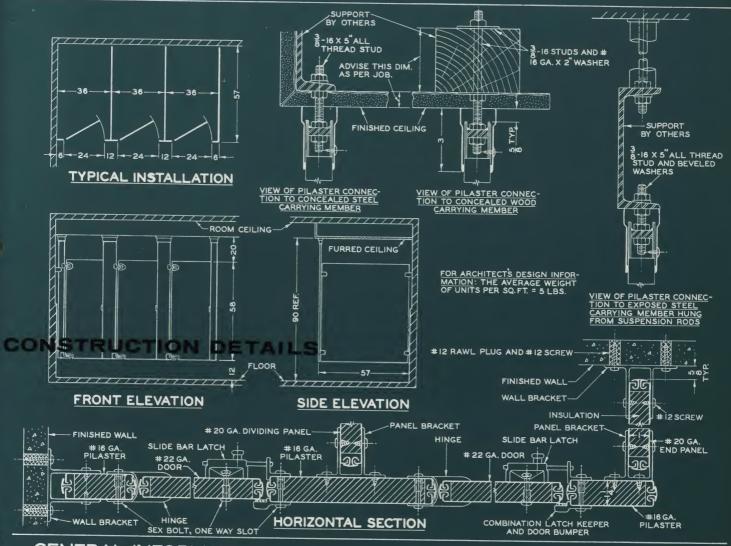
Hardware and Fittings — All doors shall be equipped with a gravity hinge with concealed ball bearing roller, hinge brackets, keeper and bumper, and sliding door bolt. Hardware shall be non-ferrous chrome plated or stainless steel. All brackets shall be non-ferrous chrome plated.

Finish — All surfaces shall be cleaned and given a priming coat and a double high-temperature finishing coat of (specify color) special acid and alkali-resistant vinyl alkyd enamel baked on. For Vitreous Porcelain Enamel see page 2.

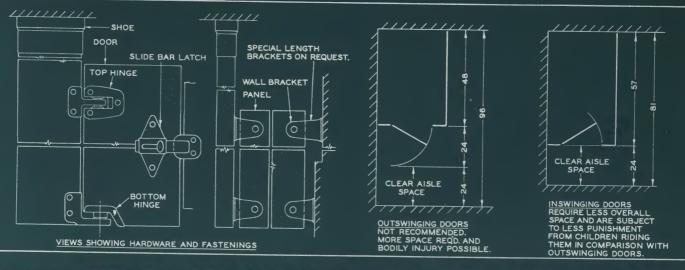
NOTE: Toilet compartment units made of standard stretcher steel, without the extra corrosion protection of galvanizing and bonderizing are available at lower cost if desired.

## **CEILING-HUNG**

## CAMBRIDGE



## **GENERAL INFORMATION**



BUILDING PRODUCTS DIVISION . CAMDEN 3, NEW JERSEY

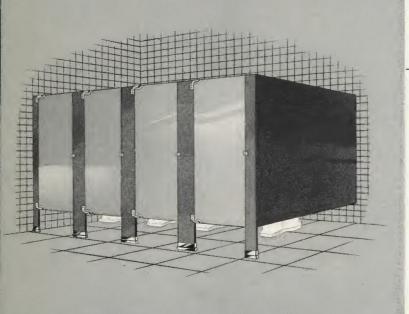
"FORDHAM"

FLOOR-SUPPORTED

COMPARTMENTS

IN STANDARD AND

JUNIOR SIZES





Cutler Floor-Supported partitions exhibit the same functional lines as the ceiling-hung partitions. Cutler partitions are readily adapted to any type of building design or construction.

Color Selection — Cutler partitions, available in high gloss vinyl alkyd baked enamels in black and white and 20 additional colors ranging from the light ivories to dark greens, reds and blues, provide a selection that will harmonize with the existing tiled or painted walls and floors of modern buildings.

Sanitary — Panels and pilasters are supported clear of the walls, simplifying cleansing. No dirt-catching corners or crevices to retain cleaning solutions. Vinyl alkyd baked enamel finish is highly resistant to acids and alkali cleaners, retaining its natural luster for the life of the partitions.

Junior size compartments — The versatility of Cutler partitions is exhibited in the smaller compartments for children. The Tiny Tim compartment has standard height pilasters and panels with special height doors as required to permit proper supervision of occupants. The Tom Thumb compartments are designed for non-standard lavatories and washrooms, accessories with heights adjusted to complement same.

#### SPECIFICATIONS

**General** — Toilet compartments shall be FORDHAM, Floor-Braced as manufactured by the Cutler Metal Products Co. Doors and partitions shall be of flush construction. There shall be no headrail. Solid sub-floor shall be furnished by others for anchoring Cutler pilasters.

Materials — Partitions shall be constructed of two sheets of #20 gauge stretcher leveled bonderized-galvanized steel with honeycomb core cemented uniformly to metal. Cores shall be honeycomb fiber board approximately 1" thick for door panels and partitions and 11/4" for stiles. Drawn metal molding shall be welded and ground smooth at the corners. Pilasters shall be constructed of two sheets of #16 gauge stretcher leveled bonderized-galvanized steel cemented to a honeycomb core and interlocked under tension to the entire length of the edges. Pilaster shoe fittings shall be stainless steel, 3" high.

**Workmanship** — Doors, partitions and pilasters shall be of flush construction with honeycomb core cemented under pressure to inner metal surfaces. Edges shall be interlocked under tension with drawn metal molding. Dividing partitions shall be anchored to pilaster with stirrup brackets.

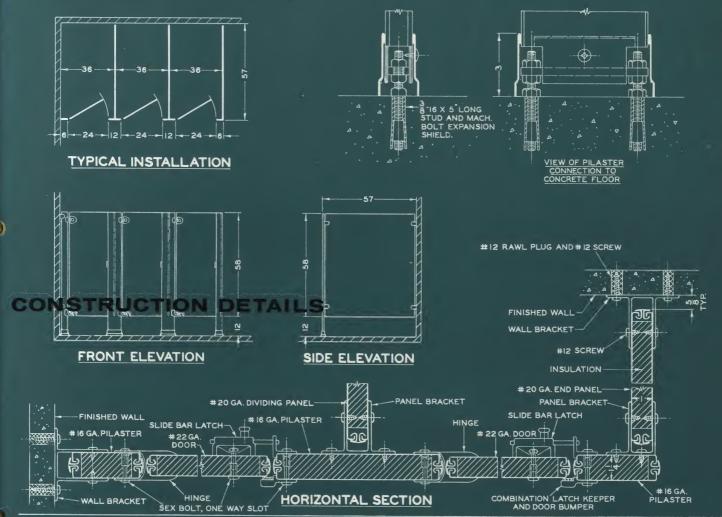
**Hardware and Fittings** — All doors shall be equipped with a gravity hinge with concealed ball bearing roller, hinge brackets, keeper and bumper, coat hook and bumper and sliding door bolt. Hardware shall be non-ferrous chrome plated or stainless steel. All brackets shall be non-ferrous chrome plated.

Finish — All surfaces shall be cleaned and given a priming coat and a double high-temperature finishing coat of (specify color) special acid and alkali-resistant vinyl alkyd enamel baked on. For Vitreous Porcelain Enamel see page 2.

NOTE: Toilet compartment units made of standard stretcher steel, without the extra corrosion protection of galvanizing and bonderizing are available at lower cost if desired.

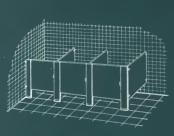
## FLOOR-SUPPORTED

## **FORDHAM**



## CHILDREN'S COMPARTMENTS

### WALL SUPPORTED URINAL SCREEN



TOM THUMB
COMPARTMENTS

SPECIAL SIZE COMPARTMENTS TO SUIT NON-STANDARD LAVATORIES AND WASHROOM ACCESSORIES WITH HEIGHTS ADJUSTED TO COMPLEMENT SAME.





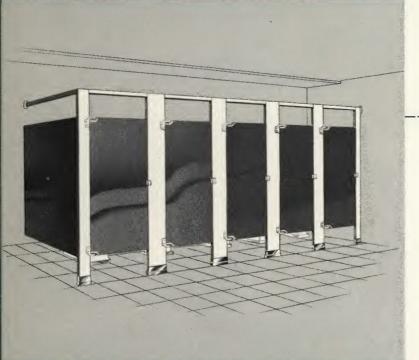
URINAL SCREEN
WALL HUNG TYPE
STANDARD SIZES: IB X 42 OR 24 X 42

SPECIFICATION: Curtier Worl Hung Girney Somein shall be of flight can frech the contracted AM' thick Somein shall be contracted of two sheets of #20 goings transfer have bloodersand-golvensure specification from which from shall be written. Parents shall be written. Parents from shall be written.

Screen points stall to held regether by drawn meral mounting which shall be welded and ground since the the corner. The mounting florage of the one invalid be made of \$15 pauge shall which shall be an integral port of the bonet. The mounting florage and the reinforced with profiles present a 12 gauge, all welded to gether for discounted of the soviet to the wall.

black. The longer is of a very rand contribution and must be mounted an a oblic wall for best service. The improved a contailing to the left action to the left action intellegation in rand and planter walls, mind left and planter walls, mild test and planter walls, mild left and planter walls, noting a contribution, may require reinforced members at either wood or shell Carauth home office for recommendations.

# "OVERBROOK" OVERHEAD-BRACED COMPARTMENTS



NOTE "Overbrook" compartments are available in two types, Flush type as shown above, and Fanel type, not illustrated. PANEL TYPE is the same as BUSH TYPE, except that dividing partition between compartments is single wall, \$16 yauge, with formed reinforcing edges on all sides.



Overhead-Braced partitions round out the versatile line of Cutler compartments. Made up of the same rigid doors and partitions, overhead-braced Cutler compartments are adapted to a wide range of widths and depths. Economy is emphasized, with the same quality and workmanship as in other Cutler compartments.

- Pilasters constructed of #20 gauge steel with insulating core. Rigid flush door made of #22 gauge metal.
- All partitions corrosion treated and coated with vinyl alkyd enamel baked on.
- Pilasters accurately anchored to concrete floors.
- Compartment sizes:
   Width from center to center: 30", 32", 34" & 36"
   Depth: 57"
   Partition and door height: 58"
- Pilaster widths: 4", 5", 6", 8", 10" & 12"
- Door widths: 22", 24", 26", 28" & 30"
- Simple construction method permits easy and rapid assembly of pilaster to headrail.
- Recommended sizes are in accordance with the modular method of dimensioning, thereby simplifying the architect's designing and the field installation.

#### SPECIFICATIONS

**General** — Toilet compartments shall be OVERBROOK, Overhead-Braced as manufactured by the Cutler Metal Products Co. Doors and partitions shall be flush construction, and stiles shall extend from floor to headrail.

Materials — Partitions and edge moldings shall be #20 gauge, doors #22 gauge, pilasters #20 gauge. All sheet stock shall be bonderized-galvanized stretcher leveled furniture steel. Cores shall be honeycomb fiber board approximately 1" thick for door panels and partitions and 11/4" for stiles. Stile shoe fittings shall be stainless steel 3" high. Headrail shall be 1" x 11/2" tubing and shall thread through top of pilasters.

Workmanship — Doors, partitions and pilasters shall be flush construction with honeycomb core cemented under pressure to inner metal surfaces. Edges shall be interlocked under tension with drawn metal molding. Dividing partitions shall be anchored to stiles with stirrup brackets.

Hardware and Fittings — All doors shall be equipped with a gravity hinge with concealed ball bearing roller, hinge brackets, keeper and bumper, coat hook and bumper, and sliding door bolt. Hardware shall be non-ferrous chrome plated or stainless steel. All brackets shall be non-ferrous chrome plated.

Finish — All surfaces shall be cleaned and given a priming coat and a double high-temperature finishing coat of (specify color) special acid and alkali-resistant vinyl alkyd enamel baked on. For Vitreous Porcelain Enamel see page 2.

NOTE: Toilet compartment units made of standard stretcher steel without the extra corrosion protection of galvanizing and bonderizing are available at lower cost if desired.

-REAR

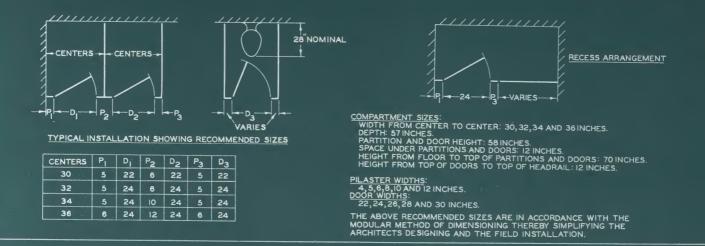
## **OVERHEAD-BRACED**

# OVERBROOK





### RECOMMENDED SIZES



Made predominantly of stuniess steel and non-ferrous throme plated castings with satin and highly polished finish, respectively, all Cutler Hardware is quality engineered to provide easy installation and long trouble-free service. And it's smartly styled in the most functional manner to provide smooth flowing lines to the most modern interior:



A3535 - Slode Latch



B-1741-Attacking: Bracket

## CUTLER HARDWARE



Ap364 — Combination Con Hook and Bumper



A3242 — Two-Pring Cost Hook



A3241 - Door Pull



81558 — Roll Type Paper Holder



B1425 - Economy Roll Type Paper Holder



C595 - Cabinet Type Paper Holder



6-2155 - Top Pivot Hinge



B1747 — Concealed Ball Bearing Gravity Hinge for Door Bottom



# CUTLER DUB-L-WALL SHOWER CABINET

WITH GENUINE TERRAZZO BASE

DESIGNED FOR LIFETIME SERVICE IN SCHOOLS, HOSPITALS, HOTELS, INDUSTRIAL PLANTS AND INSTITUTIONS —

The Cutler Dub-L-Wall Shower Cabinet is designed for heavy-duty installations where hard, steady day-in and day-out, year-in and year-out trouble-free service is required. Special 1" thick double-wall construction of heavy gauge bonderized-galvanized steel with honeycomb core on side panels makes Dub-L-Wall the most solid, sturdy, durable shower cabinet you can buy.

Specially primed double high temperature finish coat of acid and alkali-resistant vinyl alkyd enamel baked on affords complete protection against corrosion. Genuine terrazzo base, with finely ground and smoothly polished surface, provides waterproof, rustproof, wearproof floor. Because the Cutler Dub-L-Wall Shower Cabinet is safety engineered throughout, functionally styled, easy to assemble and install, easy to keep clean, leakproof, rustproof and built to last a lifetime, it is ideal for use in schools, hospitals, hotels, motels, camps, lodges, industrial plants and institutions.

The Cutler Dub-L-Wall Shower Cabinet can be installed singly or in batteries of any desired arrangement or number. Special matching filler plates join and convert a series of shower stalls into a uniform single unit. White standard, decorator colors optional. Models also available in stainless steel. Sizes 36" x 36" and 32" x 32".

Cutler Dressing Compartments, harmonizing in over-all design and finish with Cutler Shower Cabinets, add the comfort, privacy and convenience needed for modern shower bathing at its finest.

#### **SPECIFICATIONS**

General — All shower cabinets shall be DUB-L-WALL, flush type as manufactured by Cutler Metal Products Co., Camden, New Jersey.

Materials And Workmanship — Walls shall be 1" thick, made of two sheets of #20-gauge bonderized galvanized stretcher level sheet steel. Side panels shall be a honeycomb core, cemented under pressure and bonded to the steel wall with a catalytic type adhesive. The two sides and bottom edges will be bound with interlocking moulding. The interlocking moulding shall be bonderized galvanized, all corners brazed and finished. The top frame shall be made of 1" x 1½" x 16-gauge tubular frame, welded into one-piece unit with all welding ground smooth. The curtain rod shall be fabricated of the same tubing and securely welded to the top frame.

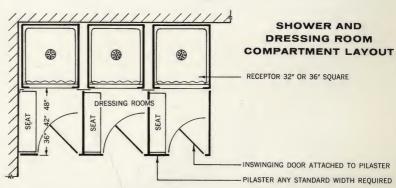
Receptors — Shower floor shall be Biltmore Genuine Terrazzo Receptor as manufactured by Cutler Metal Products Co., Camden, N. J. Size shall be 36" x 36" or 32" x 32", with a 5" high and 3" wide curb running across the front edge. Receptors shall be made of black and white marble chips in a white cement and reinforced with wire. The drain shall be brass and cast integrally with receptor. Drain shall be equipped with a brass chrome-plated removable strainer, and shall be suitable for a 2" inside caulked wastepipe.

Hardware And Fittings — Cabinets shall be equipped with 8-ounce white duck curtains with chrome-plated roller type curtain hooks, valves, shower head, and soap dish, when specified.

Finish — All surfaces shall be cleaned and given a priming coat and a double high-temperature finishing coat of (specify color) special acid and alkali-resistant vinyl alkyd enamel baked on. For Vitreous Porcelain Enamel see page 2.

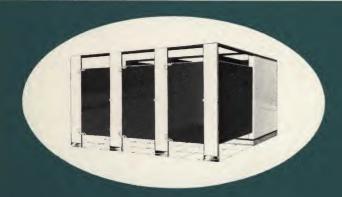
ARCHITECT'S NOTE: If desired, above units can be supplied in stainless steel.

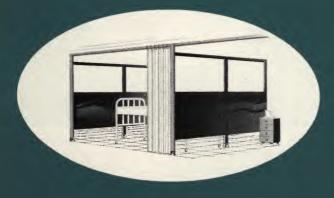




# CUTILER

# DRESSING ENCLOSURES HOSPITAL CUBICLES





A complete line of Curler Hyspital Cubicles is available for the modern bospital. Constructed of heavy gauge steel, they are can to assemble and install and can multily be rearranged whenever necessary. They provide privacy for ward patients, climinate drafts, diminian naive permit ample air circulation, and allow visibility of patients at all times. Flush type: Minimum maintenance toxis. The Curler Engineering Staff is at our service without obligation for consultation concerning your Hospital Cubicle layout problems.

#### DRESSING ENCLOSURES\*

#### **SPECIFICATIONS**

**General** — Dressing compartments shall be FLUSH type as manufactured by Cutler Metal Products Co. Compartments shall have doors or curtains, and standard wooden seats and supports.

Materials — Partitions shall be constructed of two sheets of #20 gauge stretcher leveled steel, with honeycomb core cemented firmly to metal. Pilasters shall be #20 gauge. Doors when specified shall be regular FLUSH compartment type doors.

**Workmanship** — Pilasters when set in place shall be securely anchored to the floor with an adjustable floor saddle and locking bolt. The base of the pilaster and floor connection shall be concealed by a 3" stainless steel shoe.

Hordware and Firtings — When those are specified, cost hooks are to be included with door handware. When curning are specified, cost brooks shall be included with dividing partitions. Curtain hangers shall be rectangular snop type, chrome plated, with easy gliding rullers. All other fittings shall be of heavy gauge rust-resistant steel, enamel finish same as partitions.

Finish — All surfaces shall be cleaned and given a priming coar and a double high-temperature finishing coar of (specify color) special acid and alkali-resistant vinyl alkyd enamel baked on. For Vitreous Porcelain Enamel see page 2

#### HOSPITAL CUBICLES

#### SPECIFICATIONS

General — Cubicle compartments shall be PLUSH type as manufactured by Cutler Metal Products Co. Glass (not formshed) shall be  $\mathcal{V}_{h}^{(a)}$  thick plate glass.

Moterials — Partitions shall be constructed of two shorts of #26 gauge stretcher leveled steel with honeycomb core cemented uniformly in the metal. Prizaters shall be #20 gauge.

Workmonship — Partition edges shall be bound and interlocked with drawn molding welded on the corners. Sheets shall be anterlocked and welded to rear port, flanged and welded at front for flush fastening to pilasters. Pilasters when set in place shall be accurely anchored to the fluor with an educable fluor saddle and locking both. The base of the pilaster and fluor connection shall be concealed by a 5" channe plated cart shoe.

Fittings — Curtain hangar, shall be stundy rectangular chrome plated shap type with pasy gliding rollers. Curtains shall be heavy plastic or duck. All strings shall be heavy gauge rust resistant steel enamel hinshed same as partitions.

Finish — All surfaces shall be thesped and given a priming coat and a double high-temperature finishing coat of (specify color) special acid and all all-resistant viny) alkyd enamel baked on. For Viveous Porcelain Enamel see page 2.

\*Carder Dressing Enchances, harmonizing in overall design and finish with Carler Shower Caniners, add the confort, privacy, and convenience needed for modern shower bathing at its finest. All punels are constructed of bonderized-galvanized heavy gauge steel, finished in your chance of color in lustrous high-temperature double-coat acid and alkali-resistant bided channel to prevent cust. Designed for hard, steady, day-in and day out, year in and year out use, easy to assemble and install, easy to keep clean, they are ideal for schools, factories, camps, hospitals, motels, hintels, air terminals, and every type of institutional, commercial or industrial installation.

BUILDING PRODUCTS DIVISION TO CUTLER METAL PRODUCTS CO., CAMDEN 3, NEW JERSEY

OVER 40 YEARS OF METAL ENGINEERING KNOW-HOW

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